

Work Order ID 56956

March 15, 2010 1:56:21 PM



Page 1

Item ID: D3912-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Block

Start Date: 16/03/2010 Start Qty: 14.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 14.00



Customer:

Reference:

26/10.03.15

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3912

A

100

Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

Jeaspa Bandsaw

CUT BLANK 2.50" LONG

MMV=

10/03/18

14

8

110

0.00



HAAS I

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER FOLIO FA870-AND DWG

FOLIO REV: *64*

DWG REV: *64*

DEBURR

26/10.03.22

14

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Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

def 12.3.22

QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00

A.P 10/03/22

14

QC

Memo

0.00

Quality Control

160

Identify as per dwg & Stock Location: *57096*

0.00

11/03/23 (14)

Packaging

Memo

0.00

Packaging

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24 J

PS 10-3-23

(14)

Picklist Print

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Page 1

Work Order ID: 56956

Parent Item: D3912-3

Parent Item Name: Eyebolt Block

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Start Date: 16/03/2010

Required Date: 26/03/2010

Start Qty: 14.00

Required Qty: 14.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303B1.000X1.000		Purchased	No			100	f	36.8000	3.0653			



303 BAR 1" X 1"



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

36.8

113341

11.8

113719

25

MW
10/03/18

3.0653

DART AEROSPACE LTD		Work Order: 756956
Description: EYE BOLT LOCK		Part Number: D3912
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒

First Article

☐

Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.800	+0.0 - .010	.795	/			
.400	+/- .01	.401	/			
1.00	+/- .030	.992	/			
.516	+ .015 - 0.0	.516	/			
2.30	+/- .030	2.303	/			
.38	+/- .030	.38	/			
1.500 x	+/- .010	1.500	/			
.500	+/- .010	.500	/			
.129	+ .005 - .001	.129	/			
.50	+/- .030	.497	/			
.750	+0.0 - .020	.735	/			
R.125	+/- .010	R.125	/			
.500	+/- .010	.505	/			
R.13	+/- .030	R.13	/			
.63	+/- .030	.63	/			

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: 10.8.22	Date: 10/03/22	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ID AT ASSEMBLY
7) WEIGHT -3: 0.30 lbs
 -5: 0.24 lbs

RELEASED
2010-03-12
JMP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>JP</i>	D3912	SHEET 3 OF 3
APPROVED	<i>MAN</i>	TITLE	SCALE
DE APPR.	<i>MAN</i>	EYEBOLT RECEIVER ASSY	NTS
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